Medium density fiberboard (MDF) is widely used in the manufacture of furniture, kitchen cabinets, door parts, mouldings, millwork and laminate flooring. MDF panels are manufactured with a variety of physical properties and dimensions, providing the opportunity to design the end product with the specific MDF needed.

MDF is a composite panel product consisting of cellulosic fibers combined with a synthetic resin or other suitable bonding system, joined together under heat and pressure. Additives may be introduced during manufacturing to impart additional characteristics.

The surface of MDF is flat, smooth, uniform, dense, and free of knots and grain patterns. The homogeneous density profile of MDF allows intricate and precise machining and finishing techniques for superior finished products. Trim waste is significantly reduced when using MDF compared to other substrates. Stability and strength are important assets of MDF, which can be machined into complex patterns that require precise tolerances.

MDF is the perfect solid wood substitute. The stability, strength and homogeneity of MDF allow for an increasing number of applications. Its low surface variance makes it extremely smooth and the perfect substrate for high-gloss finishes popular in modern homes. It is widely used in the manufacture of office furniture as it is easily machined and laminated or painted. In this example, the surface is decor paper.
PRODUCT STANDARDS, CERTIFICATION AND ENVIRONMENTAL SPECIFICATIONS

The American National Standard Institute (ANSI) A208.2 for Medium Density Fiberboard (MDF) for Interior Applications is the North American industry voluntary standard. It classifies MDF by physical and mechanical properties and identifies product grades for MDF and thin MDF. Specifications identified in the Standard include physical properties, dimensional tolerances, mechanical properties and formaldehyde emission limits. ANSI A208.2 was developed through the sponsorship of the Composite Panel Association (CPA), in conjunction with producers, users and general interest groups. A summary of the MDF Property Requirements are included in this Guide, and copies of ANSI A208.2 are available from CPA.

Welcome the New Spice Series
Pentadecor® 3D Laminates

Sesame
Nutmeg
Cardamom

973.598.0152
www.ssinorthamerica.com
info@ssinorthamerica.com
MDF CONTINUED ON PAGE 52

THROUGH-COLORED MDF SERVES AS BOTH
THE SUBSTRATE AND DECORATIVE SURFACE
OF THE DRAWER AND CABINET FRONTS IN
THIS UNIQUE KITCHEN.

MDF IS THE MANUFACTURING MATERIAL OF CHOICE FOR CUSTOM ARCHITECTURAL
AND LARGE-FORMAT DOORS. IT IS MORE STABLE THAN SOLID WOOD, AND IT STANDS
UP BETTER TO CHANGES IN HEAT AND HUMIDITY, RESULTING IN A LOWER LEVEL OF
REQUIRED CARE AND MAINTENANCE.

Table 1: PHYSICAL AND MECHANICAL PROPERTY REQUIREMENTS FOR
MDF WHEN DETERMINED IN ACCORDANCE WITH ASTM D 1037-06a PART A

<table>
<thead>
<tr>
<th>Grades</th>
<th>Physical and Mechanical Properties</th>
<th>Maximum Thickness Swell (TS)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Modulus of Rupture (MOR) N/mm² (psi)</td>
<td>Panel Thickness ≤15 mm</td>
</tr>
<tr>
<td></td>
<td>Modulus of Elasticity (MOE) N/mm² (psi)</td>
<td>(mm)</td>
</tr>
<tr>
<td></td>
<td>Internal Bond (IB) N/mm² (psi)</td>
<td>Face</td>
</tr>
<tr>
<td>115</td>
<td>12.4 1800 1241 180000 0.47 68</td>
<td>703 158 601 135</td>
</tr>
<tr>
<td>130</td>
<td>21.6 3130 2160 313000 0.54 78</td>
<td>988 222 787 177</td>
</tr>
<tr>
<td>155</td>
<td>27.9 4050 2792 405000 0.81 117</td>
<td>1201 270 1001 225</td>
</tr>
</tbody>
</table>

PROPERTY REQUIREMENTS COMMON TO ALL MDF

<table>
<thead>
<tr>
<th>Properties</th>
<th>Tolerance Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Panel Length or Width ≥ 0.61 m (2 feet)</td>
<td>+ 2.0 mm (0.080 inch)</td>
</tr>
<tr>
<td>Panel Average from Specified Thickness</td>
<td>+ 0.125 mm (0.005 inch)</td>
</tr>
<tr>
<td>Variance from Panel Average Thickness</td>
<td>+ 0.125 mm (0.005 inch)</td>
</tr>
<tr>
<td>Linear Expansion (LE)</td>
<td>≤ 0.33 percent</td>
</tr>
<tr>
<td>Formaldehyde Emissions ≤ 0.21 ppm or ≤ 0.11 ppm for MDF with a minimum thickness greater than 8mm. Formaldehyde Emissions ≤ 0.21 ppm or ≤ 0.13 ppm for MDF with a maximum thickness ≤ 8mm.</td>
<td></td>
</tr>
</tbody>
</table>

NOTE: Grades shall also meet the requirements listed in Section 3 of this Standard.
Table 2: PHYSICAL AND MECHANICAL PROPERTY REQUIREMENTS FOR MDF WHEN DETERMINED IN ACCORDANCE WITH ASTM D 1037-06a PART B (≤ 9.5 mm Thick)

<table>
<thead>
<tr>
<th>Grades</th>
<th>Physical and Mechanical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Modulus Internal Bond Maximum Thickness of Rupture (MOR) Bond (IB) Swell (TS)</td>
</tr>
<tr>
<td></td>
<td>N/mm² (psi) N/mm² (psi) mm (inch)</td>
</tr>
<tr>
<td>210</td>
<td>18.9 2741 0.32 46 2.2 (0.087)</td>
</tr>
<tr>
<td>220</td>
<td>28.9 4192 0.54 78 2.2 (0.087)</td>
</tr>
<tr>
<td>230</td>
<td>28.9 4192 0.90 131 2.2 (0.087)</td>
</tr>
</tbody>
</table>

Environmental Product Declarations (EPDs) are the widely accepted standardized specification format for communicating the environmental footprint and performance of a product. EPDs are the definitive source of environmental technical data that is scientifically based on life cycle analysis and can be used to directly compare alternative product materials. An EPD for North American MDF is now available. See page 8 of this Guide for additional information.

FORMALDEHYDE EMISSION LIMITS

ANSI A208.2 has a tiered system of emission levels allowing a maximum of 0.11 ppm for MDF panels thicker than 8 mm, and 0.13 ppm maximum limit for thin MDF (< 8 mm). To meet the needs of the market, many MDF manufacturers offer ultra-low emitting formaldehyde (ULEF) and no added formaldehyde (NAF) products. There are a wide variety of products available today with reduced formaldehyde levels, as well as a growing number of non-formaldehyde alternatives. Those

Contact: Larry Frazier 770-756-1309 | larry.frazier@dm-z.de
www.dieffenbacher-zaisenhausen.de
companies currently producing ULEF and NAF products are identified in the product listings in this Guide.

In addition, CPA’s Eco-Certified Composite (ECC) Program (to which almost all of the North American producers subscribe) requires emission limits no higher than the California Air Resources Board Airborne Toxic Control Measure (CARB ATCM 93120) regulation.

Finally, various overlays and surface treatments have been shown to significantly reduce product emissions. For additional information about emissions, see the CPA Technical Bulletin VOC Emission Barrier Effects.

Please see pages 86-87 for information about the companies that produce medium density fiberboard.

Although MDF typically serves as a substrate for other decorative surfaces, there are applications where the board itself is the aesthetic. Such is the case with these routed MDF panels that add both understated interest and sound-dampening function to a hospital’s auditorium. Within the contours of the deep texture the surfaces are absolutely smooth, making the routed panel a perfect canvas for 3DL, paint, powder coating or a simple clear finish.

MDF is widely used in the manufacture of residential kitchens. In this example, MDF is the perfect substrate for the demands of a high-gloss finish, which requires an absolutely smooth surface free of imperfections.
## Medium Density Fiberboard

### Composite Panel Association

<table>
<thead>
<tr>
<th>Company and Mill Location</th>
<th>Brand Name</th>
<th>Wood Species</th>
<th>Certified Wood</th>
<th>Eco Certified</th>
<th>NAUF (No Added Urea-Formaldehyde)</th>
<th>ULEF / NAEP (As Approved by CARB)**</th>
<th>Low Density</th>
<th>Medium Density</th>
<th>High Density</th>
<th>Moisture Resistant</th>
<th>Special Items and Treatments (See Legend Below)</th>
<th>Press Size (Ft.)</th>
<th>Thickness Range (In.)</th>
<th>Density Range (Lbs/ft³)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>ARAUCO NORTH AMERICA</strong></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Malvern, Arkansas</td>
<td>Trupan®, Trupan® Plus, Trupan® MR, Vesta</td>
<td>Pine</td>
<td>FSC</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>CS HD LD MR S</td>
<td>5 x 18, 5 x 24</td>
<td>3/8 – 1-1/2</td>
<td>41 – 50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Moncure, North Carolina</td>
<td>Trupan®, Trupan® Plus, Trupan® HD</td>
<td>Pine/Hardwoods</td>
<td>FSC</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>CS HD LF LD M</td>
<td>10 x Continuous</td>
<td>7/32 – 1-1/8</td>
<td>39 – 58</td>
<td></td>
<td></td>
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<tr>
<td><strong>DEL-TIN FIBER</strong></td>
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</tr>
<tr>
<td>El Dorado, Arkansas</td>
<td>Solidium Ultra, Solidium Free</td>
<td>Southern Pine</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>CS HD LF LD MO MR S</td>
<td>9 x Continuous</td>
<td>3/6 – 1-1/4</td>
<td>40 – 60</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>GEORGIA-PACIFIC WOOD PRODUCTS LLC</strong></td>
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</tr>
<tr>
<td>Monticello, Georgia</td>
<td>InfiniCor</td>
<td>Southern Pine</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>B CS F FD FO MN P PA PE PR T</td>
<td>4 x Continuous</td>
<td>1/10 – 1/4</td>
<td>50 – 56</td>
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<tr>
<td><strong>KRONOSPAN LLC</strong></td>
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<tr>
<td><strong>LANGBOARD, INC.</strong></td>
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</tr>
<tr>
<td>Willacoochee, Georgia</td>
<td>Langboard MDF, Elite®</td>
<td>Southern Yellow Pine</td>
<td>PEFC</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>BE CS MD MO S ST TM</td>
<td>5 x 18</td>
<td>3/8 – 1-1/4</td>
<td>41 – 52</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>MADERAS CONGLOMERADAS S.A. DE C.V.</strong></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Talinapantla, Mexico</td>
<td>MACOCELL</td>
<td>Pine</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>CS FO LP P PE W</td>
<td>4 x Continuous</td>
<td>1/12 - 7/32</td>
<td>48-51</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*S Panel products manufactured with No Added Urea-Formaldehyde (NAUF) resins may be eligible for low-emitting materials credit under USGBC’s LEED 2009 rating systems.

** Manufacturers approved by the California Air Resources Board (CARB) to produce composite wood products that meet the requirements of CARB’s ATCM 93120 (2008). See CompositePanel.org for the most current list of CARB-approved manufacturers.
<table>
<thead>
<tr>
<th>Company</th>
<th>Website</th>
<th>Phone Number</th>
<th>Location</th>
<th>Wood Species</th>
<th>FSC</th>
<th>Surface &amp; Panel Treatments</th>
<th>Size (FT.)</th>
<th>Range (IN.)</th>
<th>LBS/FT³</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MASISA SA DE CV</strong></td>
<td><a href="http://www.masisa.com">www.masisa.com</a></td>
<td>+52 (55) 91382300 Ext. 2608</td>
<td>Durango, Mexico</td>
<td>Engelmannii Pine &amp; Mixed Softwoods</td>
<td>FSC</td>
<td></td>
<td>8 x continuous</td>
<td>1/8 – 1-3/16</td>
<td>38 - 52</td>
</tr>
<tr>
<td><strong>PAN PACIFIC PRODUCTS, INC.</strong></td>
<td><a href="http://www.panpacificproducts.com">www.panpacificproducts.com</a></td>
<td>(580) 584-6247</td>
<td>Broken Bow, Oklahoma</td>
<td>100% Pine</td>
<td></td>
<td></td>
<td>8 x 20</td>
<td>3/4 – 4</td>
<td>22 – 65</td>
</tr>
<tr>
<td><strong>PLUM CREEK MDF, INC.</strong></td>
<td><a href="http://www.plumcreek.com">www.plumcreek.com</a></td>
<td>(800) 548-3099</td>
<td>Columbia Falls, Montana</td>
<td>Western Softwoods</td>
<td>SFI</td>
<td></td>
<td>5 x 18, 10 x Continuous</td>
<td>1/16 – 1-5/8</td>
<td>40 – 60</td>
</tr>
<tr>
<td><strong>ROSEBURG</strong></td>
<td><a href="http://www.roseburg.com">www.roseburg.com</a></td>
<td>(800) 245-1115</td>
<td>Medford, Oregon</td>
<td>Western Softwoods</td>
<td>FSC</td>
<td></td>
<td>5 x 18</td>
<td>1/4 – 1-1/2</td>
<td>40 – 55</td>
</tr>
<tr>
<td><strong>TECNOTBLA</strong></td>
<td><a href="http://www.tecnotabl.com">www.tecnotabl.com</a></td>
<td>(727) 365-4853</td>
<td>Villahermosa, Mexico</td>
<td>Eucalyptus</td>
<td>FSC</td>
<td></td>
<td>8 x Continuous</td>
<td>1/8 – 1-1/2</td>
<td>31 – 62</td>
</tr>
<tr>
<td><strong>UNIBOARD</strong></td>
<td><a href="http://www.uniboard.com">www.uniboard.com</a></td>
<td>(800) 263-5240</td>
<td>Mont-Laurier, Quebec</td>
<td>Softwood, Hardwood</td>
<td>FSC</td>
<td></td>
<td>9 x Continuous</td>
<td>3/16 – 1-1/4</td>
<td>36-58</td>
</tr>
<tr>
<td><strong>WEST FRASER MILLS LTD.</strong></td>
<td><a href="http://www.westfraser.com">www.westfraser.com</a></td>
<td>(250) 992-9254</td>
<td>Quesnel, British Columbia</td>
<td>WestPine MDF, EcoGold™</td>
<td>SFI</td>
<td></td>
<td>10 x Continuous</td>
<td>1/10 – 3/4</td>
<td>41 – 60</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>White Court, Alberta</td>
<td>Spruce, Pine, Fir</td>
<td></td>
<td></td>
<td>6 x 24</td>
<td>3/8 – 1-1/2</td>
<td>41 – 60</td>
</tr>
</tbody>
</table>

**SPECIAL ITEMS AND TREATMENTS:** Base Coat (B), Bullnose Edge (BE), Countertop (C), Concrete Form (CF), Colored MDF (C-MDF), Cut to Size (CS), Door Core (DC), Door Stiles and Rails (SR), Edge Fill (EF), Edge Tape (ET), Fill (F), Fire Retardant (FR), Flush Door Skins (PD), Foil (FO), High Density (HD), Hot Melt Wax (H), Laminate Flooring Substrate (LF), Laminated Products (LP), Lockblocks (LB), Low Density (LD), Thermally Fused Laminate (M), Mende (MN), Moisture Resistant (MR), Moulding (MO), Moulded Door Skins (MDS), Paint (P), Paper (PA), Perforated (PE), Prefinished (PF), Print (PR), Shelving (S), Smooth Siding (SS), Stair Tread (ST), Textured Siding (TS), Topcoat (T), Tongue and Groove (TG), Vinyl (V), Wood Veneer (W)

* Panel products manufactured with No Added Urea-Formaldehyde (NAUF) resins may be eligible for low-emitting materials credit under USGBC’s LEED 2009 rating systems. Check with the manufacturer to confirm the current eligibility of specific products.

** Manufacturers approved by the California Air Resources Board (CARB) to produce composite wood products that meet the no-added formaldehyde (NAF) and/or ultra-low emitting formaldehyde (ULEF) requirements of CARB’s ATCM 93120 (2008). See CompositePanel.org for the most current list of CARB-approved manufacturers.

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Additional company contact information can be found on pages 100-102.
Information about company products offered by category can be found on pages 86-99.

AKZO NOBEL COATINGS, INC.
1431 Progress Avenue
High Point, North Carolina 27260
(336) 841-5111 Fax (336) 883-8494
infowfaus@akzonobel.com
www.akzonobel.com
• COATING MANUFACTURER

AMERICAN ADHESIVE COATINGS LLC
12 Osgood Street
Lawrence, Massachusetts 01843
(978) 688-7400 Fax (978) 691-5015
dtemples@gmail.com
www.aacc-hotmelts.com
• LAMINATING ADHESIVE SUPPLIER

AMERICAN LAMINATES, INC.
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Riverbank, California 95367
(888) 264-7372 Fax (209) 869-4040
sales@americanlaminates.com
www.americanlaminates.com
• OVERLAY MANUFACTURER

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Markham, Ontario L3R 0G4
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WESTERN US SALES
2550 Old Salem Road NE
Albany, Oregon 97321
(888) 650-6302 Fax (541) 928-4116
EASTERN US SALES
515 River Crossing Drive, Suite 110
Fort Mill, South Carolina 29715-7900
(877) 273-7680 Fax (800) 808-1454
customer.service@arauco-na.com
www.arauco-na.com
• MDF MANUFACTURER
• PARTICLEBOARD MANUFACTURER
• LAMINATOR
• COATER

ARCLIN
1000 Holcomb Woods Parkway, Suite 342
Roswell, Georgia 30076
(770) 689-9145
info.decorative@arclin.com
www.arclin.com
• OVERLAY MANUFACTURER

BESTBOARD IMPULSORA S.A. DE C.V.
PO. Box 5224
Chula Vista, California 91912-5224
(619) 819-6064 Fax (619) 819-8490
araymond@pacificpanelsmexico.com
www.pacificpanelsmexico.com
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

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+49 7971 9565 0 Fax +49 7971 9565 99
info@bmk-gmbh.de
www.melamine-papers.com
• OVERLAY MANUFACTURER

BOISE CASCADE COMPANY
P.O. Box 62, Boise, Idaho 83707
(888) 264-7372 Fax (209) 395-7635
lwparticleboardsales@bc.com
www.bc.com/manufacturing
• PARTICLEBOARD MANUFACTURER

COLLINS PRODUCTS LLC
6410 Highway 66
Klamath Falls, Oregon 97601
www.collinsco.com
• PARTICLEBOARD MANUFACTURER
(800) 547-1793 Fax (541) 882-8671
mshey@collinsco.com
• ENGINEERED WOOD SIDING/TRIM MANUFACTURER
(800) 417-3674 Fax (541) 884-7282
lburns@collinsco.com (EWST)

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info@confalonieri.com
www.confalonieri.com
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757 Del-Tin Highway
El Dorado, Arizona 85330
(936) 699-1800
mikehopkins@deltinfiber.com
www.deltinfiber.com
• MDF MANUFACTURER

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Erdtbrück, Germany 57339
(418) 861-9103 +49 2753 5080 190
jean@jpssalesolutions.com
www.dekor-kunststoffe.de
• OVERLAY MANUFACTURER

DURAPLAY DE PARRAL, S.A.P.I. DE C.V.
Av. Santa Barbara 21, Barrio de Espana
Parral, Chihuahua Mexico CS 33870
MEXICO SALES
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ivonnenunez@duraplay.com.mx
• OVERLAY MANUFACTURER

DUVUV, LLC
4641 Hinckley Industrial Parkway
Cleveland, Ohio 44109
(216) 741-5511 Fax (216) 741-6611
sales@dvuv.com
www.duvuv.com
• COATER

FLORIDA PLYWOODS, INC.
PO Box 458, 1228 NW US 221
Greenville, Florida 32331
(850) 948-2211 Fax (850) 948-4616
info@fply.com
www.flply.com
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

FORMICA CORPORATION
10155 Reading Road
Cincinnati, Ohio 45241
(800) 367-6422 Fax (209) 869-4040
www.formica.com
• OVERLAY MANUFACTURER

FUNDER AMERICA, INC.
PO Box 729
Mocksville, North Carolina 27028
(800) 438-6276 Fax (336) 751-5623
jking@funderamerica.com
www.funderamerica.com
• LAMINATOR
• COATER

GEORGIA-PACIFIC WOOD PRODUCTS LLC
303 S. Temple Dr.
Diboll, Texas 75941
(888) 264-7372 Fax (855) 803-6251
bryan.wilson@gapac.com
www.buildgp.com

INTERPRINT, INC.
101 Central Berkshire Blvd.
Pittsfield, Massachusetts 01201
(413) 443-4733 (413) 443-6940
dfield@interprint.com
www.interprint.com
• OVERLAY MANUFACTURER

JMC WOOD MANUFACTURING
13691 NW Industrial Drive
Brookton, Missouri 63044
(314) 291-0414
japapa@jmcwood.com
www.jmcwood.com
• LAMINATOR

KAPSTONE PAPER AND PACKAGING CORP
5600 Virginia Avenue
North Charleston, South Carolina 29406
(843) 745-3069 Fax (843) 745-3068
terry.jenkins@kapstonepaper.com
www.kapstonepaper.com
• OVERLAY MANUFACTURER

KML CORPORATION
1616 Saint Paul Avenue
Tacoma, Washington 98421
(888) 358-5075 Fax (253) 475-7517
www.kmlcorp.com
• LAMINATOR
KRONOSPAN LLC
EASTABOGA PLANT
1 Kronospan Way
Eastaboga, Alabama 36260
(256) 741-8755 Fax (256) 741-8757
mdfsales@kronoflooring.com
www.kronospanusa.com

SHIPPIVEN PLANT
143 Fibberboard Road
Shippenvile, Pennsylvania 16254
(800) 373-4383 Fax (814) 226-7586
boardsales@clariionindustries.com
www.clariionindustries.com/boards.php
• MDF MANUFACTURER

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Atlanta, Georgia 30336
(404) 583-6254 northamerica@lamigraf.com
+52 (55) 5715-5870
Tlalnepantla, Edo. Mexico CP 54180
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S.A. DE C.V. (MACOSA)
MADERAS CONGLOMERADAS
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Tlalnepantla, Edomex. Mexico CP 54180
+52 (55) 91382300 Ext. 2608
inkelamezuca@masisa.com
www.masisa.com
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

MJB WOOD GROUP, INC.
1585 Highmeadows Way
Cedar Hill, Texas 75104
(972) 293-5249 Fax (972) 293-6283
lghaskey@mjbwood.com
www.mjbwood.com
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MUNSJO PAPER
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Leominster, Massachusetts 01453
(978) 342-1080
andrew.rice@munksjo.com
www.munksjo.com
• OVERLAY MANUFACTURER

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COMPONENTS DIVISION
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Georgetown, Ontario L7G 4R9
(905) 877-7300 Fax (905) 877-7383
sduchesne@olon.com
www.olon.com
• LAMINATOR
• DECORATIVES DIVISION
411 Union Street
Geneva, Illinois 60134
(630) 232-4705 Fax (630) 232-4719
jkozuch@olonusa.com
www.olon.com
• OVERLAY MANUFACTURER

OMNOVA SOLUTIONS INC.
25435 Harvard Road
Beachwood, Ohio 44122
(866) 332-6226 laminates@omnova.com
www.omnova.com/laminates
• OVERLAY MANUFACTURER

PANEL PROCESSING, INC.
120 North Industrial
Alpena, Michigan 49707
(800) 433-7142 solutions@panelspec.com
www.panelspec.com
• LAMINATOR

PANEL SPECIALISTS, INC.
3115 Range Road
Temple, Texas 76504
(254) 774-9800 Fax (254) 774-7222
customer.service@panelspec.com
www.panelspec.com
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Muskoka Road 3, Box 7500
Huntsville, Ontario P1H 2J7
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www.panolam.com
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20 Progress Drive
Shelton, Connecticut 06484
(203) 925-1555 Fax (203) 225-0050
www.panolam.com
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Broken Bow, Oklahoma 74728
(580) 584-6247 Fax (580) 584-6230
waynes@panpacificproducts.com
www.panpacificproducts.com
• MDF MANUFACTURER

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36 Canal Road
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413-863-4326 Fax 413-863-3196
rbinnall@southworth.com
www.paperlogic.com
• OVERLAY MANUFACTURER

PASQUIER PANEL PRODUCTS
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(253) 863-6323 Fax (253) 891-7993
steve@pasquierpanel.com
www.pasquierpanel.com
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PATRICK INDUSTRIES, INC.
PO Box 638
Elkhart, Indiana 46515
(574) 294-7511 Fax (574) 524-7706
scharraim@patrickind.com
www.patrickind.com
• LAMINATOR

PLUM CREEK MDF, INC.
265 Meadow Lake Blvd.
Columbia Falls, Montana 59912
(800) 548-3099 Fax (406) 892-6870
will.warberg@plumcreek.com
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• MDF MANUFACTURER

PLUMMER FOREST PRODUCTS
401 N. Potlatch Road / P.O. Box 788
Post Falls, Idaho 83854
(208) 777-2202
p.carey@nwpanel.com
www.plummerforestproducts.com
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2205 W. Park Street
Paris, Texas 75460
(855) 830-6015 Fax (903) 784-7982
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