High pressure laminate or HPL is the direct descendant of the original plastic laminate. It is considered to be one of the most durable decorative surface materials and is available with special performance properties including chemical, fire and wear resistance. Special grades of HPL can be postformed around curved edges by application of heat and restraint.

HPL is laminated to a panel utilizing a variety of adhesives. Particleboard or MDF are the preferred substrate because they provide a stable, durable, consistent and economical foundation.

Due to its durability, HPL is a common choice for horizontal surfaces including flooring, countertops and desktops. It also performs well in horizontal and vertical applications for high traffic settings such as hospitality, office furniture, health care, retail casework, commercial interiors and educational facilities.

A relatively new development in HPL technology is Double Belt Press (DBP) for the production of Continuous Pressed Laminate (CPL). CPL is decorative paper impregnated with resins and fused under heat and high pressure with resin-impregnated backer(s). Laminate properties are similar to standard HPL and typical thickness range is .4 mm to 1mm. CPL is available in desired sheet lengths or continuous rolls.

Flexible CPL is decorative paper impregnated with flexible thermosetting resins and fused under heat and high pressure with resin-impregnated backer(s). This engineered CPL offers a unique range of formable decorative laminates suitable for profile wrapping and edgebanding applications. Common thickness range is .2 mm through .4 mm. Surface properties are similar to vertical grade HPL and are used significantly to complement HPL and TFL laminates.

**Leading Applications**
- Tabletops
- Countertops
- Furniture
- Cabinetry
- Casegoods
- Flooring

**HOW IT’S MADE**

HPL is produced by saturating multiple layers of kraft paper with phenolic resin. A layer of printed décor paper is placed on top of the kraft paper before pressing. The resulting sandwich is fused together under heat and pressure (more than 1,000 PSI). Because phenolic and melamine resins are thermoset plastics, the curing process transforms the resin into plastic by a cross linking process that converts the paper sheets into a single, rigid laminated sheet. Thermo-setting creates strong, irreversible bonds that contribute to HPL’s durability.

HIGH PRESSURE LAMINATE IS CONSIDERED ONE OF THE MOST DURABLE DECORATIVE SURFACE MATERIALS. IT PERFORMS WELL IN BOTH HORIZONTAL AND VERTICAL APPLICATIONS. HPL IS OFTEN UTILIZED FOR COUNTERTOPS AND CONFERENCE TABLES IN CORPORATE INTERIORS. SPECIAL CUSTOM LAMINATES CAN BE PRODUCED TO MATCH THE THEME OR DECOR OF ANY ENVIRONMENT, IN THIS EXAMPLE AS A WALL MURAL IN A CONTEMPORARY HOME. HPL CAN BE USED ALONG WITH TFL THANKS TO NEW MATCHING PROGRAMS THAT OFFER PERFECTLY MATCHED TEXTURES ACROSS PRODUCTS—HPL, TFL AND EDGEBAND.
There are many types or grades of high pressure laminates engineered for specific performance requirements:

**GENERAL PURPOSE:** Most widely used HPL. Suitable for horizontal and vertical surface applications. Typical thickness range from 0.028” to 0.048” (0.71 to 1.22 mm).

**POSTFORMING:** Can be formed around curved edges by application of heat and restraint. Maximum thickness is approximately 0.038” (0.97 mm) and can normally be formed to radii as small as 3/8” (9.5 mm).

**BACKER:** HPL produced without a decorative face. Available as standard (most common; slightly thinner than decorative HPL) or regrind (reclaimed HPL with decorative sheet sanded off).

**SPECIAL PRODUCTS:** Special purpose high pressure laminates include cabinet liners, high-wear, fire-rated, electrostatic dissipative and chemical resistant laminates.

In addition to aesthetic attributes, the lamination of particleboard or MDF with HPL can improve the physical performance of the substrate. For example, a shelf of 3/4” industrial (M-2) particleboard that is 24” long will carry 45 lbs per square foot (psf) of uniform loading with 0.133” deflection. The same shelf can carry 85 lbs psf before reaching the same deflection if overlaid with HPL.

Please see pages 89-94 for information about the companies that produce HPL.
<table>
<thead>
<tr>
<th>COMPANY AND LOCATION</th>
<th>BRAND NAMES</th>
<th>CERTIFIED WOOD</th>
<th>SPECIAL TREATMENTS, FEATURES AND CAPABILITIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>AMERICAN LAMINATES, INC.</td>
<td></td>
<td></td>
<td>Offering TFL on high spec pine NAF PB &amp; MDF (no low line), 80 colors in stock with 3 textures: Fine Furniture Finish, Real Wood Texture and G25 4x8 Engraved in Register. Also available in FSC. Large inventory for just-in-time delivery programs to western USA; including edge-banded shelving, line-boring &amp; grooving.</td>
</tr>
<tr>
<td><a href="http://www.americanlaminates.com">www.americanlaminates.com</a></td>
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<tr>
<td>Riverbank, California</td>
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<tr>
<td>ARAUCO NORTH AMERICA</td>
<td></td>
<td></td>
<td>Producing PRISM TFL at all mills listed in a variety of textures and substrates. Specialty products also include TFL laminatation on thin MDF (FibreX®, moisture resistant, fire-rated, NAF and ULEF (Vesta™), particleboard and MDF.</td>
</tr>
<tr>
<td><a href="http://www.arauco-na.com">www.arauco-na.com</a></td>
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<tr>
<td>Albany, Oregon</td>
<td>PRISM TFL</td>
<td>FSC</td>
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<tr>
<td>Bennettsville, South Carolina</td>
<td>PRISM TFL</td>
<td>FSC</td>
<td></td>
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<tr>
<td>Grayling, Michigan</td>
<td>PRISM TFL</td>
<td>FSC</td>
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<tr>
<td>Sault Ste. Marie, Ontario</td>
<td>PRISM TFL</td>
<td>FSC</td>
<td></td>
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<tr>
<td>St. Stephen, New Brunswick</td>
<td>PRISM TFL</td>
<td>FSC</td>
<td></td>
</tr>
<tr>
<td>BESTBOARD IMPULSORA S.A. DE C.V</td>
<td></td>
<td></td>
<td>Mixed load capabilities. Multiple TFL textures and designs. Wood veneers. Cut to size program availability.</td>
</tr>
<tr>
<td><a href="http://www.bestboard.com">www.bestboard.com</a></td>
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<tr>
<td>Tijuana, Mexico</td>
<td>Best Board</td>
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<td>DURAPLAY DE PARRAL, S.A.P.I DE CV</td>
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<td><a href="http://www.duraplay.com.mx">www.duraplay.com.mx</a></td>
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<tr>
<td>Chihuahua, Mexico</td>
<td>Duramel, Duramel Sense, Duracore, Duralam</td>
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<td>DURAPLAY DE PARRAL, S.A.P.I DE CV</td>
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<td><a href="http://www.duraplay.com.mx">www.duraplay.com.mx</a></td>
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<td>Chihuahua, Mexico</td>
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<td>Chihuahua, Mexico</td>
<td>Duramel, Duramel Sense, Duracore, Duralam</td>
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<tr>
<td>FLORIDA PLYWOODS, INC.</td>
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<td><a href="http://www.flply.com">www.flply.com</a></td>
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<tr>
<td>Greenville, Florida</td>
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<td>FLORIDA PLYWOODS, INC.</td>
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<td><a href="http://www.flply.com">www.flply.com</a></td>
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<tr>
<td>Greenville, Florida</td>
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<tr>
<td>FUNDER AMERICA, INC.</td>
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<td><a href="http://www.funderamerica.com">www.funderamerica.com</a></td>
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<tr>
<td>Hope, Arkansas</td>
<td>FUNDER</td>
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<td>Mocksville, North Carolina</td>
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<td>Mocksville, North Carolina</td>
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<td>Sebring, Florida</td>
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<td>Sebring, Florida</td>
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<tr>
<td>JMC WOOD MANUFACTURING</td>
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<td>Exact matching across multiple product lines from one location. Featuring: custom lamination of flat panels (HPL, foils, vinyl, surf(x), FRP, KRYPTEX, Boltaron, Metal, Gyp, PB, MDF), profile wrapped moldings, membrane pressing, miter-folding, contour &amp; straight banding, routing and drilling. Full part fabrication and assembly to print. Capable of turnkey fixtures and cabinets.</td>
</tr>
<tr>
<td><a href="http://www.jmcwood.com">www.jmcwood.com</a></td>
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<tr>
<td>Bridgeton, Missouri</td>
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<td>JMC WOOD MANUFACTURING</td>
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<td><a href="http://www.jmcwood.com">www.jmcwood.com</a></td>
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<td>Bridgeton, Missouri</td>
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<tr>
<td>KML CORPORATION</td>
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<td>Quality TFL and HPL bonded panels in over 800 attractive patterns from leading decorative paper suppliers. Multiple finish options, including Edgewater, Allusion and Vintage. Available in a range of ecofriendly substrates as well as light weight panels. Slotwall panels, edgebanding, shelving and custom components available.</td>
</tr>
<tr>
<td><a href="http://www.kmlcorp.com">www.kmlcorp.com</a></td>
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<tr>
<td>Stockton, California</td>
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<tr>
<td>KRONOSPAN LLC</td>
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<td>The Kronodesign Global Collection offers over 130 colors/decors in stock. Matching edge banding and HPL available. Mix ship capabilities with raw MDF, PB and melamine faced MDF/PB.</td>
</tr>
<tr>
<td><a href="http://www.kronospan-express.com">www.kronospan-express.com</a></td>
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<td>Eastaboga, Alabama</td>
<td>Kronodesign</td>
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</table>

* Available with composite wood substrates that meet the no-added formaldehyde (NAF) and/or ultra-low emitting formaldehyde (ULEF) requirements of EPA’s TSCA Title VI and CARB.
### Laminators Guide

**www.CompositePanel.org**

**www.DecorativeSurfaces.org**

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<table>
<thead>
<tr>
<th>COMPANY AND LOCATION</th>
<th>BRAND NAMES</th>
<th>CERTIFIED WOOD</th>
<th>SPECIAL TREATMENTS, FEATURES AND CAPABILITIES</th>
<th>SUBSTRATES OFFERED</th>
<th>PB, MDF OR HB PRODUCER</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAMINATE TECHNOLOGIES</td>
<td><a href="http://www.lamtech.net">www.lamtech.net</a> • (800) 251-2523</td>
<td>*</td>
<td>Fully integrated manufacturing facilities featuring continuous and HPL laminating, membrane pressing plus full fabrication capabilities. Double sided continuous laminators capable of laminating papers, vinyls, polyester and polypropylene. HPL panels available in many sizes and from all major HPL manufactures. Full fabricating capabilities at all locations including cut-to-size, edge banding, drilling, dadoing, toe notching, mitre folding and routing for custom components.</td>
<td>All locations: PB, MDF, Hardwood Plywood, Veneer Core</td>
<td></td>
</tr>
<tr>
<td>LAMINATE WORKS, INC.</td>
<td><a href="http://www.laminateworks.com">www.laminateworks.com</a> • (877) 940-9040</td>
<td>FSC</td>
<td>High quality HPL panels and parts delivered on time, as promised. Core and Laminate available from all leading manufactures. Panel processing including cutting, contour and straight line edgebanding, CNC routing and boring. Custom stocking programs available.</td>
<td>PB, MDF</td>
<td>Yes</td>
</tr>
<tr>
<td>MASISA MEXICO</td>
<td><a href="http://www.masiso.com">www.masiso.com</a> • (214) 289-5464</td>
<td>FSC</td>
<td>Laminated melamine/TFL on EPA TSCA Title VI/CARB 2 particleboard substrate.</td>
<td>PB, MDF</td>
<td>Yes</td>
</tr>
<tr>
<td>MJB WOOD GROUP, LLC</td>
<td><a href="http://www.mjwood.com">www.mjwood.com</a> • (972) 401-0005</td>
<td>*</td>
<td>Fully integrated component manufacturer with three facilities nationally providing lamination, cut-to-size, edge banding, CNC routing, drilling, and custom component capabilities.</td>
<td>PB, MDF, HB, Plywood</td>
<td>No</td>
</tr>
<tr>
<td>OLON INDUSTRIES INC.</td>
<td><a href="http://www.olon.com">www.olon.com</a> • (905) 877-7500</td>
<td>FSC</td>
<td>Decorative profile wrapped cabinet stiles, rails and laminated panels with NEXGEN®, PET, vinyl and lightweight paper decors. Vinyl &amp; polypropylene wrapped drawer components, v-grooved, blank, mitrefold and KD drawer systems. Baltic &amp; Chinese birch plywood and solid wood drawer components.</td>
<td>MDF, Solid Wood, Metal, Backers, Fiberglass, Plastic</td>
<td>No</td>
</tr>
<tr>
<td>PANEL PROCESSING, INC.</td>
<td><a href="http://www.panel.com">www.panel.com</a> • (800) 433-7142</td>
<td>*</td>
<td>Custom components manufacturer and laminator with fully integrated facilities throughout the country. Multiple lamination capabilities, painting and fabrication options for high quality panel products. Cut-to-size, drilling, punching, edge banding, CNC routing, line boring and perforation.</td>
<td>All locations: PB, MDF, HB, Plywood, Veneer Core, NAF, Fire Retardant, Moisture Resistant</td>
<td>No</td>
</tr>
<tr>
<td>PANEL SPECIALISTS, INC.</td>
<td><a href="http://www.specpanel.com">www.specpanel.com</a> • (254) 774-9800</td>
<td>FSC</td>
<td>Laminator and manufacturer of custom furniture (university residential life, medical casework/millwork, government quarters), wall panel systems, non-combustible marine panels, airport jetway &amp; elevator cab panels and component parts. Services include project management, design &amp; engineering, cut-to-size, edgebanding, drilling &amp; routing, hardware &amp; final assembly.</td>
<td>PB, MDF, HB, Plywood, Fibro non-combustible vermiculite panels, Fire Rated PB &amp; MDF, NAF, UL7, and NAUF</td>
<td>No</td>
</tr>
<tr>
<td>PANOLAM INDUSTRIES INTERNATIONAL, INC.</td>
<td><a href="http://www.panolam.com">www.panolam.com</a> • (800) 672-6652</td>
<td>FSC</td>
<td>Two laminating plants located throughout North America (Auburn, ME; Huntsville, ON).</td>
<td>PB, MDF, Hardwood Plywood</td>
<td>Yes</td>
</tr>
</tbody>
</table>
**PATRICK INDUSTRIES, INC.**

www.patrickind.com  •  (574) 294-7511

<table>
<thead>
<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boise, Idaho</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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<tr>
<td>Decatur, Alabama</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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<tr>
<td>Elkhart, Indiana</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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<tr>
<td>Fontana, California</td>
<td>Decorative Dynamics</td>
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<tr>
<td>Mt. Joy, Pennsylvania</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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<tr>
<td>Phoenix, Arizona</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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<tr>
<td>Tualatin, Oregon</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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<tr>
<td>Waco, Texas</td>
<td>Decorative Dynamics</td>
<td>FSC</td>
<td>Yes</td>
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</tbody>
</table>

Eight laminating facilities with multiple roll laminating machines. All are capable of paper, vinyl and polypropylene lamination. Most have high-production HPL panel lay-up capabilities too. Many offer cut-to-size services along with drawer-sides, shelving and other component parts. A fully integrated component facility in Elkhart, IN can laminate, route, drill, edge-band, contour edge-band, edge foil, and manufacture slotwall.

**PREMIER EUROCASE**

www.premier eurocase.com  •  (303) 373-9718

<table>
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<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
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</thead>
<tbody>
<tr>
<td>Denver, Colorado</td>
<td>PureCore TFL, Roucke TFL, Roucke HD, Reflekt</td>
<td>FSC</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Full spectrum panel laminating. Thermofused HD melamine offering a distinctive deep grain texture. Lightweight PUR panel production using aluminum & paper honeycomb cores. High Gloss Acrylic laminations using PUR. High-pressure laminate panels from all major HPL brands. 3D membrane pressing.

**ROSEBURG**

www.roseburg.com  •  (800) 245-1115

<table>
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<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
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</thead>
<tbody>
<tr>
<td>Dillard, Oregon</td>
<td>Duramine® TFL, Duramine® Medite FR, SkyPly Hardwood Plywood, UltraFinish, RediPly, MelaGard, RediShell, SkyBlend®</td>
<td>FSC</td>
<td>Yes</td>
</tr>
<tr>
<td>Missoula, Montana</td>
<td>Duramine® TFL, MelaGard, SkyBlend®</td>
<td>FSC</td>
<td>Yes</td>
</tr>
<tr>
<td>Simsboro, Louisiana</td>
<td>Duramine® TFL, Duramine® Medite FR, SkyBlend®</td>
<td>FSC</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Mixed shipments of flat panel, CTS, edge-treated matching surfaces from this integrated producer of custom designs, Wilsonart, Arclin and others.

**STEVENS INDUSTRIES, INC.**

www.stevens-wood.com  •  (217) 857-7100

<table>
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<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
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<tbody>
<tr>
<td>Effingham, Illinois</td>
<td>Legno Collection, Artika &amp; Rain Collection, StevensWood™ Stevens HPL, Stevens Shelf™, Essentials Collection</td>
<td>FSC</td>
<td>Yes</td>
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</tbody>
</table>

StevensWood Matching program of TFL panels and HPL in the latest surface textures including synchronized woodgrain textures. All designs include the availability of matching banding, HPL, doors, 5-piece doors, light basis weight paper and vinyl. All available in industry leading GRN core for any LEED requirements to Ply Core for a lightweight option. Cut-to-size parts, post form countertops, slab-wall, shelving. Custom TFL panels in Pionite, Wilsonart, Formica and Arclin designs.

**TAFISA CANADA INC.**

www.tafisa.ca  •  (888) 882-3472

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<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
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<tbody>
<tr>
<td>Lac-Mégantic, Quebec</td>
<td>Tafisa Decorative Panels, Prélude®, Sommet®, Surforma®</td>
<td>FSC</td>
<td>Yes</td>
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</tbody>
</table>

Tafisa Decorative Panels are offered with a complete matching line of Surforma® HPL to its Sommet® and Prélude® TFL Series, made from the same texture plates and printed décors. Also available with a wide range of complement products, including PVC edgebanding, polyester wrapped mouldings, thermovinyl films and five-piece doors. All of Tafisa’s TFL decors are available on ULEF PB panels.

**TIMBER PRODUCTS COMPANY (SPECTRUM DIVISION)**

www.timberproducts.com  •  (800) 547-9520

<table>
<thead>
<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
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<tbody>
<tr>
<td>White City, Oregon</td>
<td>Spectraboard, Spectracore, ColorLam, DecraBoard, Coatings</td>
<td>FSC</td>
<td>Yes</td>
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</tbody>
</table>

Thermofused laminate panels, rolled laminates (vinyl & foil), UV finish, extensive custom components capabilities, drawer sides (square edged or bullnosed UV), shelving. Specialty textured laminates, hardwood face/laminate back panels.

**UNIBOARD**

www.uniboard.com  •  (800) 263-5240

<table>
<thead>
<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sayabec, Quebec</td>
<td>Uniboard TFL, Particleboard, MDF, NU Green®</td>
<td>FSC</td>
<td>Yes</td>
</tr>
<tr>
<td>Val-d’Or, Quebec</td>
<td>Uniboard TFL, Particleboard, MDF, NU Green®</td>
<td>FSC</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Thermally fused laminate panels. Matching products such as high pressure laminates, PVC edgebanding, mouldings, 30 laminates and 5 piece door profiles. All surfaces available on particleboard or MDF (NAUF/ULEF). Multiple surface textures/glosses and multiple sizes. Thermally fused laminate panels with custom designs: WilsonArt, Formica, Arclin and other papers available.

**WILSONART LLC**

www.wilsonart.com  •  (254) 207-7000

<table>
<thead>
<tr>
<th>Location</th>
<th>Brand</th>
<th>FSC</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temple, Texas</td>
<td>Wilsonart</td>
<td>FSC</td>
<td>Yes</td>
</tr>
<tr>
<td>Oxford, Mississippi</td>
<td>Wilsonart</td>
<td>FSC</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Exact match of design and texture with more than 225 designs offered in 9 textures for HPL, TFL and Edgeband. Our large inventory and reliable service ensures quick shipment on all products.

* Available with composite wood substrates that meet the no-added formaldehyde (NAF) and/or ultra-low emitting formaldehyde (ULEF) requirements of EPA’s TSCA Title VI and CARB.
<table>
<thead>
<tr>
<th>COMPANY AND LOCATION</th>
<th>BRAND NAMES</th>
<th>COMPANY NAME</th>
<th>WEBSITE</th>
<th>PHONE NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>LHSTROM-MUNKSJO</td>
<td></td>
<td><a href="http://www.ahlstrom-munksjo.com">www.ahlstrom-munksjo.com</a></td>
<td>(720) 633-7252</td>
<td></td>
</tr>
<tr>
<td>ABRICL</td>
<td></td>
<td><a href="http://www.arclin.com">www.arclin.com</a></td>
<td>(877) 689-9145</td>
<td></td>
</tr>
<tr>
<td>AMERICAN ADHESIVE COATINGS LLC</td>
<td><a href="http://www.oocchotmelts.com">www.oocchotmelts.com</a></td>
<td>(978) 688-7400</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BMK AMERICAS LLC</td>
<td></td>
<td>Lexington, North Carolina</td>
<td>liquiclean, liquilay, meladur</td>
<td></td>
</tr>
<tr>
<td>FORMICA CORPORATION</td>
<td></td>
<td><a href="http://www.formico.com">www.formico.com</a></td>
<td>(800) 367-6422</td>
<td></td>
</tr>
<tr>
<td>INTERPRINT, INC.</td>
<td></td>
<td><a href="http://www.interprint.com">www.interprint.com</a></td>
<td>(413) 443-4733</td>
<td></td>
</tr>
<tr>
<td>LAMIGRAF, INC.</td>
<td></td>
<td><a href="http://www.lamigraf.com">www.lamigraf.com</a></td>
<td>(404) 583-6254</td>
<td></td>
</tr>
<tr>
<td>OLON INDUSTRIES INC.</td>
<td></td>
<td><a href="http://www.olon.com">www.olon.com</a></td>
<td>(630) 232-4705</td>
<td></td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>OTHER PRODUCT TYPES</th>
<th>SPECIAL TREATMENTS, FEATURES AND CAPABILITIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>3D LAMINATES</td>
<td>Base paper manufacturer (saturated and pre-impregnated) for the printing, saturating &amp; laminating industry.</td>
</tr>
<tr>
<td>CPL/CPL (CONTINUOUS-PRSS LAMINATED)</td>
<td>A complete product portfolio including white and solid color decor papers for HPL/CPL and LPL, print base papers, pre-impregnated foil base papers, backer papers, core papers and inkjet papers suitable for digital decor printing.</td>
</tr>
<tr>
<td>DECORATIVE FOILS</td>
<td>Glue film, PG backers, technical films, natural fibre, composite mat, coated glass mat, decorative prints for surfaces.</td>
</tr>
<tr>
<td>HIGH PRESSURE LAMINATES</td>
<td>Arclin’s E-Gen™ designated decorative overlays are available for TFL, flooring and industrial surfacing applications. Available with FSC® Chain of Custody Certification. High wear and impact resistant laminate.</td>
</tr>
<tr>
<td>LIGHT BASIS WEIGHT PAPER</td>
<td>Pre applied hot melt adhesive for light basis weight papers, decorative foils and film.</td>
</tr>
<tr>
<td>PHENOLIC</td>
<td>Suppliers of light basis weight paper and decorative foils with or without adhesive. Quick ship program with over 40 colors in stock. One roll or truck load quantities available.</td>
</tr>
<tr>
<td>POLYESTER</td>
<td>High clarity wear resistant overlays for residential and heavy commercial flooring applications, available for deep textures and with enhanced scuff resistance; woodgrains, solids and pigmented whites in roll or sheet form, embossed in register or anti-static; FSC certification; Cleaning paper for press plates.</td>
</tr>
<tr>
<td>POLYPROPYLENE</td>
<td>Melamine backers and treated décor papers for laminate flooring and TFL.</td>
</tr>
<tr>
<td>SATURATED PAPER</td>
<td>Standard and specialty high pressure laminates, compact laminate, decorative edges and trim, solid surfacing and protection panels.</td>
</tr>
<tr>
<td>THERMALLY FUSED LAMINATE</td>
<td>Formica® High Pressure Laminate offers a broad range of solid colors, woodgrains, and patterns in a variety of finishes. Specialty laminates include: chemical resistant, fingerprint resistant, anti-microbial, color-through, metal, fire-rated, compact, writable, custom digital laminate and magnetic.</td>
</tr>
<tr>
<td>WOOD VENEER</td>
<td>Decorative printing of saturating papers up to 2700mm wide, OPP and PVC film printing, along with full digital design and engraving services.</td>
</tr>
<tr>
<td>WOOD VENEER</td>
<td>Decorative printing of saturating papers up to 2700mm wide, along with full digital design and engraving services.</td>
</tr>
<tr>
<td>WOOD VENEER</td>
<td>NEXGEN® laminates are aligned with TFL &amp; HPL manufacturers: American Laminates, Arauco Cleaf, Egger, Formica, KML, Panel Processing, Roseburg, Stevens, Tafisa, Uniboard and Wilsonart. Over 200 exact match colors and finishes. Saturated products with polyester resins, such as decor cellulose paper, fiberglass and backers.</td>
</tr>
</tbody>
</table>

SPECIAL TREATMENTS, FEATURES AND CAPABILITIES
| **OMNOVA SOLUTIONS INC.** | Auburn, Pennsylvania Beachwood, Ohio Jeanette, Pennsylvania Monroe, North Carolina | OMNOVA Laminates-surf(x) 3D Laminates, 3D Laminates, surf(x) Matte Luxe 3D Laminates, 2D Laminates, surf(x)® Echo™ 3D Laminates, Paper Laminates and Harmony Program | 3D Laminates, surf(x) 3D laminates, 2D laminates and paper laminates, pre-applied adhesive coated laminates, broad range of performance films, acrylic and PET films. | North American manufacturer of 3D, 2D and Paper Laminates with short lead times, leading print designs, small minimum orders, extensive stock program and a range of performance coatings. Variety of constructions with matching designs across constructions (harmony program) provides the best application of laminate based on cost and functional requirements. TFL matching program, Emboss in Register (EIR) capability and pre-matched edgebanding program. |
| **PANOLAM INDUSTRIES INTERNATIONAL, INC.** | Auburn, Maine Morristown, Tennessee | Resopreg Treated Papers ProWrap® Polyester and Melamine | Decorative glass films for windows and glass partitions suitable for commercial spaces. | Custom print capabilities in TFL and HPL. ProWrap® Polyester and Melamine in standard and high-wear laminates in a variety of textures. |
| **RIKEN U.S.A. CORPORATION** | Novi, Michigan | Riken 3D Laminate Collection, Supermatte Soft Feel | Decorative glass films for windows and glass partitions suitable for commercial spaces. | High quality 3D Laminates (thermofoil) for residential and commercial interior applications. The 3D laminate collection offers extensive colors and patterns in 5 finishes: high gloss, satin, matte, DT, and supermatte. DT finish features durability, scratch and stain resistance. Supermatte also includes a Soft Feel. |
| **SAPPI NORTH AMERICA** | Westbrook, Maine | Ultracast®, Classics | Vast catalog of flat and textured release paper and film for decorative laminate market (CPL, HPL, LPL). | Ultracast® captures 100% of the intended texture with a robust acrylic matrix impervious to heat, pressure or usage, no gloss shifts, no fidelity loss with use. FSC, SFI, PEFC available upon request. |
| **SCHATTDECOR, INC.** | Maryland Heights, Missouri | Klöckner Pentaplast, Pentadecor®, 2D and 3D Film, kpExtreme®, EGR, Stylelite®, Acrylic sheets, 2D Acrylics, Toray, Radiance 1D and 2D Scratch Resistant Films, MKT Alpha-Tape® Edgebanding PP & ABS, Alpha-Tape Zero® laser, hot-air, near infrared Alpha-Tape Metallica® | Phenolic backed 3D Laminates, Peel n stick 3D laminates, High glass acrylic sheets, MKT Alpha Tape edge banding - ABS, PP, hot air, laser. | Innovative surface specialist offering printed, impreegnated and finished surfaces, digital printing, global design and trend expertise. Single source decor development and printing production. Worldwide presence with 18 production facilities, including North America. |
| **SURFACE SOURCE INTERNATIONAL** | Randolph, New Jersey | Klöckner Pentaplast, Pentadecor®, 2D and 3D Film, kpExtreme®, EGR, Stylelite®, Acrylic sheets, 2D Acrylics, Toray, Radiance 1D and 2D Scratch Resistant Films, MKT Alpha-Tape® Edgebanding PP & ABS, Alpha-Tape Zero® laser, hot-air, near infrared Alpha-Tape Metallica® | Phenolic backed 3D Laminates, Peel n stick 3D laminates, High glass acrylic sheets, MKT Alpha Tape edge banding - ABS, PP, hot air, laser. Stocking distributor with same day shipping and an on-staff technical department. HPL/TFL matching program. Slitting services available. PVC & PET High Gloss and solid color 3DL program. Printed designs with a wide range of embossments from ultra-smooth to deep texture. Special surfaces available for health care and fixture & display markets. PETG 1D and 2D highgloss and super matte films with scratch resistant surface. Large selection of in-stock edgebanding for all zero-joint edge processing technology. | Additional company contact information can be found on pages 98–100. |
## Overlay Manufacturers

<table>
<thead>
<tr>
<th>COMPANY AND LOCATION</th>
<th>BRAND NAMES</th>
<th>OTHER PRODUCT TYPES</th>
<th>SPECIAL TREATMENTS, FEATURES AND CAPABILITIES</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SURTECO NORTH AMERICA</strong>&lt;br&gt;www.na.surteco.com • (800) 992-3936&lt;br&gt;Agawam, Massachusetts</td>
<td>TecoFoil, TecoLine, TecoPrint, TecoSmart, TecoFilm, TecoRelease</td>
<td>Pre-applied hotmelt adhesive coating for all weights of foil and edgings. Slitting services.</td>
<td>Flat surface and profile wrap foils in post impregnated, pre-impregnated and low basis weight form. EB and AC topcoated surfaces in smooth, embossed, stippled, and recoatable versions. Melamine edgebanding for straight and soft formed edges. Decor printing for flooring, furniture and store fixture applications offered with in house design services and cylinder engraving. Backer papers and release papers all available in roll or sheet form. High abrasive wear layer and a wide range of gloss options available.</td>
</tr>
<tr>
<td><strong>SYNERGY THERMAL FOILS, INC.</strong>&lt;br&gt;www.synergythermofoils.com • (954) 420-9553&lt;br&gt;Coral Springs, FL</td>
<td></td>
<td>Ultralam PET luxury polymer laminate for high gloss and super matte panels.</td>
<td>Supplier of interior laminates for residential and commercial settings offering a broad range of products including 3D laminates, 20 laminates, flat (1D) laminates, finish foil and matching edgebanding. We provide interior surface solutions that meet the highest requirements in design, quality and overall performance. Matching TFL/HPL program.</td>
</tr>
<tr>
<td><strong>TAGHLEEF INDUSTRIES</strong>&lt;br&gt;www.syndecor.com • (302) 326-5500&lt;br&gt;Newark, Delaware</td>
<td>SynDECOR®, SynDECOR EA</td>
<td>SynDECOR BOPP film engineered for décor printing and lamination.</td>
<td>Water resistant, miter foldable, dimensionally stable, UV stable. SynDECOR EA is a finished unicolor overlay with e-beam cured top coat and pre-applied adhesive.</td>
</tr>
<tr>
<td><strong>TECHNOCELL DEKOR</strong>&lt;br&gt;www.felix-schoeller.com • (315) 298-8889&lt;br&gt;Pulaski, New York</td>
<td></td>
<td>Base paper manufacturer (saturating and pre-impregnated papers) for the printing, saturating and laminating industries.</td>
<td>Full range of LPL, HPL, printbase, preimpregnated (PRIP®), edgebanding, foil, backer and inkjet-compatible papers.</td>
</tr>
<tr>
<td><strong>TOPPAN INTERAMERICA INC.</strong>&lt;br&gt;www.toppaninteramericainc.com • (770) 957-5060&lt;br&gt;McDonough, Georgia</td>
<td>G-Effect, HdOne, Fortina, 3dLUXE</td>
<td>Printed PVC and Non-PVC films, Pre-applied hotmelt adhesive.</td>
<td>Designer, printer and supplier of decorative light weight basis papers, saturating grade papers and films (PVC and Non-PVC) from two North American printing facilities. Complete in-house design development offering a variety of synchronized emboss finishes and textures. Capabilities include the complete process from design development, to engraving, to printing and applying hotmelt glue adhesives.</td>
</tr>
<tr>
<td><strong>U.S. COATING COMPANY</strong>&lt;br&gt;www.uscoating.com • (803) 957-3377&lt;br&gt;Lexington, South Carolina</td>
<td></td>
<td></td>
<td>In stock and custom manufactured decorative solid color laminating papers using electron beam cure technology. Smooth, stipple, high gloss, dirt erase and matte finishes available.</td>
</tr>
</tbody>
</table>
Information about company products offered by category can be found on pages 84-97.

AHLSTROM-MUNKSJO
600 Thilmany Road
Kaukauna, Wisconsin 54130
(720) 633-7252
wayne franklin@ahlstrom-munksjo.com
www.ahlstrom-munksjo.com
• OVERLAY MANUFACTURER

AKZO NOBEL COATINGS, INC.
1431 Progress Avenue
High Point, North Carolina 27260
(336) 841-5111 Fax (336) 883-8494
info@faus.akzonobel.com
www.akzonobel.com
www.chemcraft.com
• OVERLAY MANUFACTURER

AMERICAN ADHESIVE COATINGS LLC
12 Osgood Street
Lawrence, Massachusetts 01843
(978) 688-7400 Fax (978) 691-5015
dtmptleys@gmail.com
www.acac hotspot.com
• OVERLAY MANUFACTURER
• LAMINATING ADHESIVE SUPPLIER

AMERICAN LAMINATES, INC.
3142 Talbot Avenue/P.O Box 778
Riverbank, California 95367
(216) 869-4040
info@arauco-na.com
www.arauco-na.com
• OVERLAY MANUFACTURER

ARAUCO NORTH AMERICA
CENTRAL SUPPORT CENTER/CORPORATE OFFICE
400 Perimeter Center Terrace, Suite 750
Atlanta, GA 30346
(800) 261-4890
www.americanlaminates.com
• COATER

ARCLIN
1000 Holcomb Woods Parkway, Suite 342
Roswell, Georgia 30076
(877) 689-9145
info.decorative@arclin.com
www.arclin.com
• OVERLAY MANUFACTURER

AXALTA COATING SYSTEMS
1717 English Rd
High Point, North Carolina 27262
(336) 889-2157 Fax (336) 802-4736
woodorders.us@axalta.com
www.axalta.com
• OVERLAY MANUFACTURER
• COATING MANUFACTURER

BESTBOARD IMPULSORA S.A. DE C.V.
P.O. Box 5224
Chula Vista, California 91912-5224
(619) 819-6046 Fax (619) 819-8490
araymond@bestboard.com
www.bestboard.com
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

BMK AMERICAS LLC
144 Welcome Center Court
Lexington, North Carolina 27295
(336) 731-1425
jessica.calabrese@melamine-papers.com
www.melamine-papers.com
• OVERLAY MANUFACTURER

COLLINS PRODUCTS LLC
6410 Highway 66
Klamath Falls, Oregon 97601
www.collinswood.com
• PARTICLEBOARD MANUFACTURER
• ENGINEERED WOOD SIDING/TRIM MANUFACTURER
• LAMINATOR

DURAPLAY DE PARRAL, S.A.P.I. DE C.V.
Av. Santa Barbara 21, Barrio de Espana
Parral, Chihuahua Mexico CS 33870
(619) 819-6046 Fax (619) 819-8490
joaquinmartinez@duraplay.com.mx
www.duraplay.com.mx
+52 (627) 523-9817 +52 (627) 523-9800 Ext.151
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

DVUV, LLC
4641 Hinckley Industrial Parkway
Cleveland, Ohio 44109
(216) 741-5511 Fax (216) 741-6611
sales@dvuv.com
www.dvuv.com
• OVERLAY MANUFACTURER
• COATER

DURAPLAY DE PARRAL, S.A.P.I. DE C.V.
Av. Santa Barbara 21, Barrio de Espana
Parral, Chihuahua Mexico CS 33870
(619) 819-6046 Fax (619) 819-8490
joaquinmartinez@duraplay.com.mx
www.duraplay.com.mx
+52 (627) 523-9817 +52 (627) 523-9800 Ext.151
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

DVUV, LLC
4641 Hinckley Industrial Parkway
Cleveland, Ohio 44109
(216) 741-5511 Fax (216) 741-6611
sales@dvuv.com
www.dvuv.com
• COATER

FLORIDA PLYWOODS, INC.
PO Box 458, 1228 NW US 221
Greenville, Florida 32331
(850) 948-2211 Fax (850) 948-4616
info@fpoly.com
www.fpoly.com
• PARTICLEBOARD MANUFACTURER
• LAMINATOR

FORMICA CORPORATION
10155 Reading Road
Cincinnati, Ohio 45241
(800) 367-6422
bryce.hartman@formica.com
www.formica.com
• OVERLAY MANUFACTURER

FRANKLIN ADHESIVES & POLYMERS
2020 Bruck Street
Columbus, Ohio 43207
(800) 877-4583
marketing@franklininternational.com
www.franklinadhesivesandpolymers.com
• LAMINATING ADHESIVE

FUNDER AMERICA, INC.
PO Box 729
Mocksville, North Carolina 27028
(800) 438-6276 Fax (336) 751-5623
www.funderamerica.com
• LAMINATOR
• COATER
• MDF MANUFACTURER
• PARTICLEBOARD MANUFACTURER

GP WOOD PRODUCTS LLC
303 S. Temple Dr.
Diboll, Texas 75941
(800) 424-2311 Fax (855) 803-6251
pat.aldred@gapac.com
www.buildgp.com
• MDF MANUFACTURER
• PARTICLEBOARD MANUFACTURER

INTERPRINT, INC.
101 Central Berkshire Blvd.
Pittsfield, Massachusetts 01201
(413) 443-4733 Fax (413) 443-6940
pstanowski@interprint.com
www.interprint.com
• OVERLAY MANUFACTURER

JMC WOOD MANUFACTURING
1359 NW Industrial Drive
Bridgeton, Missouri 63044
(314) 291-0414
jjappa@jmcwood.com
www.jmcwood.com
• LAMINATOR

KML CORPORATION
1616 Saint Paul Avenue
Tacoma, Washington 98421
(888) 358-5075 Fax (253) 475-7517
gary@kmlcorp.com
www.kmlcorp.com
• LAMINATOR

LAMINATOR

LAMINATING ADHESIVE

MDF MANUFACTURER

OVERLAY MANUFACTURER

PARTICLEBOARD MANUFACTURER

ARTICLEBOARD MANUFACTURER

ENGINEERED WOOD SIDING/TRIM MANUFACTURER

ENGINEERED WOOD SIDING/TRIM MANUFACTURER

ENGINEERED WOOD SIDING/TRIM MANUFACTURER

ENGINEERED WOOD SIDING/TRIM MANUFACTURER
### SAPPI NORTH AMERICA
89 Cumberland St, PO Box 5000
Westbrook, Maine 04092
(207) 856-4146
lee.rossignol@sappi.com
www.sappirelease.com
- Overlay Manufacturer

### SCHATTDECOR, INC.
13950 Riverport Place Drive
Maryland Heights, Missouri 63043
(314) 400-6100 Fax (314) 400-6123
info@schattdecor.us
www.schattdecor.com
- Overlay Manufacturer

### STEVENS INDUSTRIES, INC.
704 West Main
Teutopolis, Illinois 62467
(217) 857-7100
bill@stevens-wood.com
www.stevens-wood.com
- Laminate

### STIMSON LUMBER COMPANY
520 Southwest Yamhill Street, Suite 700
Portland, Oregon 97204
(800) 445-9758 Fax (503) 295-1849
phenningfeld@stimsonlumber.com
Portland, Oregon 97204
520 Southwest Yamhill Street, Suite 700
- Laminate

### SURFACE SOURCE INTERNATIONAL
961 Route 10E, Unit 2-i
Rutland, New Jersey 07869
(973) 598-0152 Fax (973) 598-0156
info@ssinorthamerica.com
www.ssinorthamerica.com
- Overlay Manufacturer

### SURFACTOR AMERICAS LLC
1420 Marvin Road, Suite C #230
Lacey, Washington 98516
(360) 485-2909
hal.studer@surfactor.com
www.surfactor.com
- Overlay Manufacturer

### SURTECO NORTH AMERICA
1175 Harrelson Boulevard
Myrtle Beach, South Carolina 29577
(800) 992-3936
www.na.surteco.com
- Overlay Manufacturer

### SYNERGY THERMAL FOILS, INC.
12175 39th Street
Coral Springs, Florida 33065
(954) 420-9553 Fax: (866) 783-4381
info@synergythermofoils.com
www.synergythermofoils.com
- Overlay Manufacturer

### TAFISA CANADA INC
4660 Villeeneuve
Lévis, Quebec G6B 2C3
(888) 882-3472 Fax (888) 711-3472
tafisa@tafisa.ca
www.tafisa.ca
- Particleboard Manufacturer

### TIMBRE PRODUCTS COMPANY
179 County Route 2A
Pulaski, New York 13142
(315) 298-8889 Fax (315) 298-8822
tlamberton@felix-schoeller.com
www.felix-schoeller.com
- Overlay Manufacturer

### TECHNOCELL DEKOR
500 Creek View Road, Suite 301
Newark, Delaware 19711
(302) 326-5500 Fax (302) 326-5501
john.lyons@ti-films.com
www.syndecor.com
- Overlay Manufacturer

### TECHNOCELL DEKOR
500 Creek View Road, Suite 301
Newark, Delaware 19711
(302) 326-5500 Fax (302) 326-5501
john.lyons@ti-films.com
www.syndecor.com
- Overlay Manufacturer

### TIMBER PROUCTS COMPANY
AMPINE DIVISION, COMPOSITE PANEL GROUP
4020 Lennane Drive, Suite 103
Sacramento, California 95834
(800) 676-3339 Fax (916) 772-3415
krandle@timberproducts.com
www.timberproducts.com
- Particleboard Manufacturer
- Laminate

### TOPPAN INTERAMERICA INC.
1131 Highway 155 South
McDonough, Georgia 30253
(770) 957-5060 Fax (770) 957-6447
ppage@usa.toppan.com
info@toppaninteramerica.com
www.toppaninteramerica.com
- Overlay Manufacturer
- Laminating Adhesive Supplier

### U.S. COATING COMPANY
465 Industrial Drive
Lexington, South Carolina 29072
(803) 957-3377 Fax (803) 957-3357
info@uscoating.com
www.uscoating.com
- Overlay Manufacturer

### UNIBOARD
5555 Ernest Cormier
Laval, Quebec H7C259
CUSTOMER SERVICE
(877) 864-8641
CANADA & US SALES
(800) 263-5240
www.uniboard.com
- MDF Manufacturer
- Particleboard Manufacturer
- Laminator

### UNILIN US MDF
149 Homanist USA Road
Mt. Gilead, North Carolina 27306
(910) 439-6999 Fax (910) 439-6497
alex_campbell@mohawkind.com
www.unilin.com
- MDF Manufacturer

### WEBB FURNITURE ENTERPRISES, INC.
150 Jackson Street
Galax, Virginia 24333
(276) 236-6141 Fax (276) 236-0963
jfrazier@webbfurn.com
www.webbfurn.com
- Particleboard Manufacturer

### WEST FRASER
1250 Brownmiller Road
Quesnel, British Columbia Canada V2J 6P5
(250) 992-9254 Fax: (250) 992-3034
mdf@westfraser.com
www.westfraser.com
- MDF Manufacturer

### WHEYRAEUSER MDF
105 Mills Drive
Columbia Falls, Montana 59912
(800) 548-3099 Fax (406) 892-6870
www.weyerhaeuser.com
- MDF Manufacturer

### WILSONART LLC
2501 Wilsonart Drive
Temple, Texas 76503
(254) 207-7000 Fax (254) 207-3209
www.wilsonart.com
- Laminate
- Overlay Manufacturer

### WOODGRAIN COMPOSITES
2375 S Cobalt Point Way, Suite 101
Meridian, Idaho 83642
(888) 264-7372
particleboardsales@woodgrain.com
www.woodgraincomposites.com
- Particleboard

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Information about company products offered by category can be found on pages 84-97.